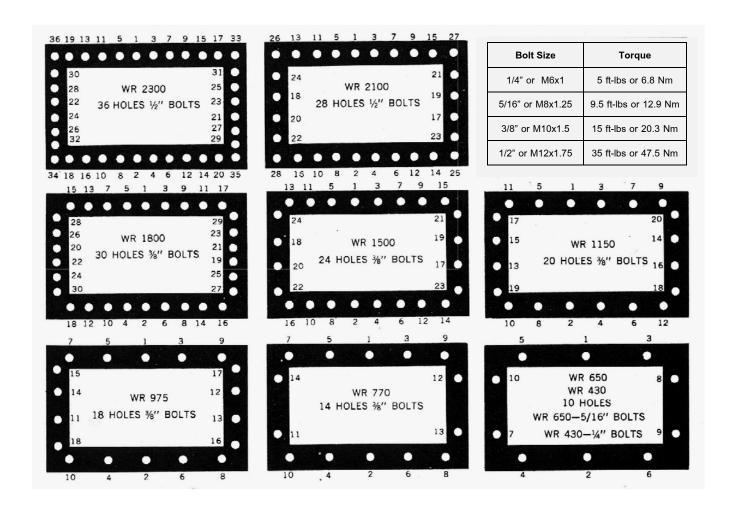


## **Flange Connection Instructions**



Use the number sequence above and tighten each bolt to create a uniform pressure on the connection.

- 1. Begin by applying hand pressure only.
- 2. Apply minimal torque to take up any openings between the flanges.
- 3. Take the torque to ½ the recommended level.
- 4. Apply the full rated torque to the flange bolts.
- 5. Repeating the tightening sequence at the full torque to verify.